Work Orde November-21-13	er ID 109380 2:14:02 PM		*109	3380*						Page 1
Revision ID:	D3912-041		Accept	*N900	າດ4ດ	100)* s	Setup Star	i	S1*
	Eyebolt Receiver Assy 11/21/13 Start Qty: 11/21/13 Req'd Qty	• •		Cust Item Customer				310	* *N	S2*
Approvals:	Process Plan:M C C	Date: /3-1/-25 Date:			Date:		F	Run Star Sto	" \	R1* R2*
Sequence ID/ Work Center ID	Operation Description	1	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
D3912	В									, D
*100 *100* Packaging Packaging	Pick Kit M	lemo	0.00				<u>3</u> k			13/12/10
*1 1 1 1 * Small Fab	1-	lemo Assemble D3912-1/-3/-5 and install	0.00 0.00 rivets as per dwg				3x			13/12/10
		RIM RIVETS 1.250" LONG	uine via leavend con co	and descri						
120 *1 20* QC Quality Control	QC5- Inspect	Install helical, spring plunger and sp part completeness to step on W/O	DAS 0.00 27 9.89				3			

DQA:			Date:			<u>.</u>							
						WORK ORDER NON	I-CO	ONFO	RMANCE / UPDAT		1	_	AEROSPACE
QA Closed:			Date:							Wo	ork Order up	date only	
Work Orde	or.					DISPOSITION			AG	SAINST DE	PARTMENT	PROCESS	
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Part N	lo.					Scrap	1			nall Fab	Pro	d. Eng. Coor.	Quality
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NCR N	۱o. ِ					Suspected Unapproved]		Large Fab Com	nposite		Supplier	
Root					Desc	ription of work order update	Τ	Initial	Action		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ct	nief Eng	Description	1	Date	Verification	n QC Inspector
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	H	Cuffs	,,	,		Contamination	\vdash	⊣ `	tions Incomplete/Unclear		Part Moved	0	Wrong Stock Pulled
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		Wave/Tv	vist in Tub	oe .		Fit/Function		Out of	Sequence				

Work Order ID 109380

400200

November-21-13				1(1)	1.38U"							rage 2
Item ID: Revision ID: Item Name:	D3912-041 Eyebolt Recei	ver Assv	A	Accept	*N9000	140	100)* s	Setup	Start Stop		S1* S2*
Start Date: Required Date: Reference:	11/21/13	Start Qty: 3.00 Req'd Qty: 3.00	*3* *3*		Cust Item ID Customer:) :					I W.	:
Approvals:		an: ,	Date:	Tooling: SPC (Y/N):	Dat			F	Run	Start Stop	*NI *N	R1* R2*
Sequence ID/ Work Center II	D	Operation Description Identify as per dwg & Sto	ock Location: 57070	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty DA 20	/ 1 IS B	Reject Number	Insp. Stamp
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		Turning So	eguence			(FINISN		IOut of	Calibration				

Work Order ID:

109380

Parent Item:

D3912-041

Parent Item Name:

Eyebolt Receiver Assy

Start Date: 11/21/13

Required Date: 11/21/13

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP RevA: new issue DD 09.11.18 verified by:EC

IPP Rev:B 10.06.10 memo in

seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF

NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER

HOLE FOR IT TO FIT*** DD verf:JLM

IPP REV:C AS PER REV B 10-08-05 JLM

VERIFIED DD

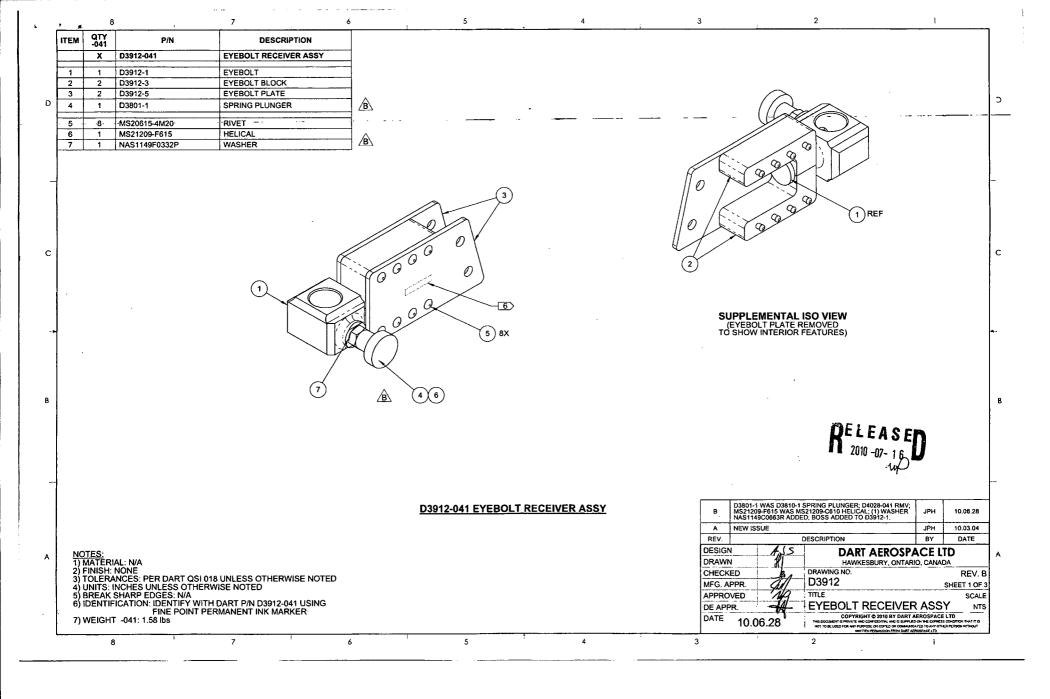
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Eyebolt									650	ome white ex	<i>i</i> O	112/	/O 3
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D3912-3		Manufactured	No			100	Each	24.0000	2	6	13	/12/	36
Eyebolt Block									· <u></u>				<u> </u>
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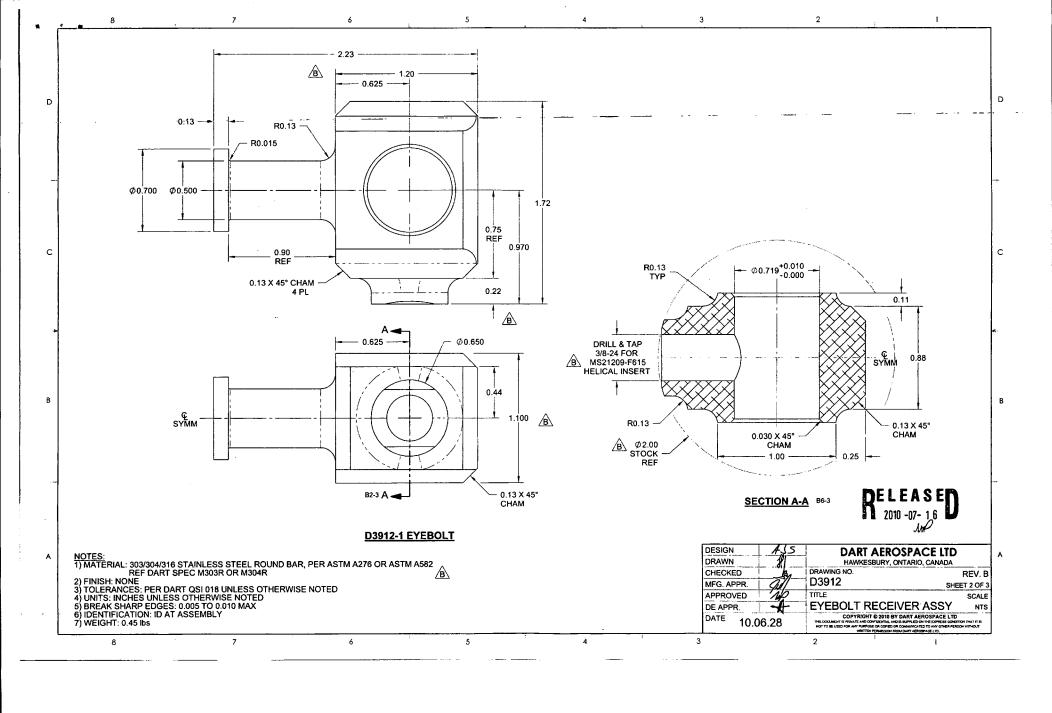
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Picklist Print
November-21-13 2:14:02 PM

Work Order ID: Parent Item: Parent Item Name:	109380 D3912-041 Eyebolt Receiver As	sy						Date: 11/21/13 Qty: 3.00	Required Date: Required Qty:	
D3912-5 Eyebolt Plate		Manufactured	No		100	Each	34.0000	2	6 13/12	/O 36 989
				Location	Loc Qty		Loc Code		/ /	
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				107302	3					
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- :	•			108831	18				-	,
D2001 1			N1-	83367	1	Cook	10.0000		- /	DAS
D3801-1	Dlungar	Manufactured	No			Each	10.0000		3 /3/10	2 /10 36
Hand Retractable Spring	, Plunger			Tourist	1 0		1 C . I .			9.89
				Location	Loc Qty		Loc Code			
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Rivet				Lagation	Loc Qty		Loc Code			9-89
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MS21209-F615		Dunchasad	No	III127303	140	Each	45.0000		3 /	DAS
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Tien Çon				Location	Loc Qty		Loc Code			3-8 8
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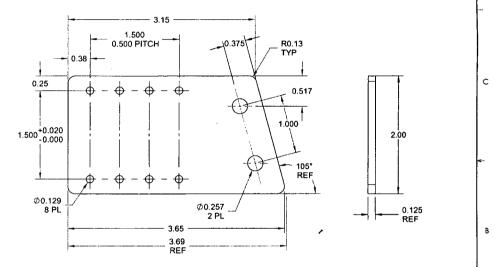
DQA:			Date:										TRAGE
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	-	Crushing				Countersink		4	gned/off center		Positioned V	∟∟ Vrong	-
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D3912-5 EYEBOLT PLATE

DESIGN	A55	DART AEROSPACE LTD	
DRAWN	181	HAWKESBURY, ONTARIO, CANADA	
CHECKED	-40	DRAWING NO.	REV. B
MFG. APPR.	all	D3912 SHE	ET 3 OF 3
APPROVED	110	TITLE	SÇALE
DE APPR.		EYEBOLT RECEIVER ASSY	NTS
DATE 10.0	6.28	COPYRIGHT @ 2010 BY DART AEROSPACE LTD THIS DOCUMENT IN PRIVATE AND COME EXPIRED ON THE EXPRESS CONCORD OF COMMUNICATION TO MAY OTHER PERS WOTTEN FOR MICE AND ANY PRIVATE AND MAY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR FOR FOR FOR FOR MICE AND ANY ARROPACE, UP, WOTTEN FOR FOR FOR FOR FOR FOR FOR FOR FOR FOR	

NOTES: 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 REF DART SPEC M303B OR M304B

D3912-3 EYEBOLT BLOCK

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240 REF DART SPEC M303S11GA OR M304S11GA

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ID AT ASSEMBLY
7) WEIGHT -3: 0.30 ibs
-5: 0.24 lbs

D